

*Sub  
S2  
A 2*  
*Cont*

4. (Amended) A device as in claim 1 or 3 with at least one drawn channel having a cross sectional area in the range of  $0.0001\text{mm}^2$  to  $1\text{mm}^2$ .

5. (Amended) A device as in claim 1 or 3 with at least one drawn channel having a length in the range of 1mm to 1km.

6. (Amended) A device as in claim 1 or 3, wherein the drawn substrate is utilized in a micro electro mechanical system.

7. (Amended) A device as in claim 1 or 3, wherein the drawn substrate is utilized in a lab on a chip system.

See the attached Appendix for changes made to effect the above claims.

Please enter new claims 38-41 as follows:

*A 3  
Sub  
S2*

--38. A device as in claim 1 or 3 with at least one drawn channel having a cross sectional area in the range of  $0.0025\text{mm}^2$  to  $0.25\text{mm}^2$ .--

--39. A device as in claim 1 or 3 with at least one drawn channel having a cross sectional area in the range of  $0.005\text{mm}^2$  to  $0.0075\text{mm}^2$ .--

--40. A device as in claim 1 or 3 with at least one drawn channel having a length in the range of 3mm to 1000mm.--

--41. A device as in claim 1 or 3 with at least one drawn channel having a length in the range of 10mm to 250mm.--